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PROCEDURE TITLE	NON-CONFORMITY AND CORRECTIVE ACTION	
SCOPE This procedure starts from the identification of nonconformity up to the verification of corrective action effectiveness.		
PURPOSE/S	To define the process that ensure that nonconformities are properly and effectively addressed with appropriate corrective action to prevent the occurrence or recurrence of the NC and their root causes.	

## PROCESS DESCRIPTION

INPUT	PROCESS	OUTPUT	
Orrective Action Report (CAR) - Audit Related  QMS Corrective Action  Corrective Action Report (CAR) - Audit Related  Audit Related	NON-CONFORMITY AND CORRECTIVE ACTION	Non Recurrence or Occurrence of detected Nonconformity  Affected QMS Process  All Operating Units	

## **DESCRIPTIVE STATEMENT:**

The process is triggered by the identified non-conformity by the Internal Quality Auditors as a result of their audit or by the QMS Secretariat when there is a reported unmet target, feedback from clients, output from Management Review, and other lapses of deviation identified. Process Owners plan and implement corrections by identifying the root cause of the non-conformity, establish corrective action plan and implement the corrective action plan. Internal Quality Auditors and QMS Secretariat will verify the effectiveness of the corrective actions. Results of the action taken may result to updating of the risk register when there are changes, together with other affected process documented information.

Step No.	Responsible Personnel	PROCESS/ACTIVITY	Details	References
1	Internal Quality Auditor/QMS Secretariat	Identify nonconformity	Identify nonconformity using CAR Form. Possible sources of nonconformities may be:  QMS Secretariat;  Unmet objectives and targets  Client Feedback;  Management Review Output;  Other lapses or deviations identified;  Internal Quality Audit  Internal audit findings  External audit findings  External audit findings  Check if nonconformity is also true for other units  Issue Corrective Action Report (CAR) to concerned Process Owners duly signed by the IQA Head/Deputy QMR.	• CAR (FM-R13-SP- 04-01)
3	Process Owner	Plan and implement corrections	Plan and implement corrections/immediate actions to stop the	• CAR (FM-R13-SP- 04-01)



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Step No.	Responsible Personnel	PROCESS/ACTIVITY	Details	References
			nonconforming situation from continuing duly confirmed by the Head of Office for non-audit related CAR. Include actions to deal with the consequences of the NC.  Note: For audit-related CAR, confirmation by the IQ Auditor shall be made during the verification of corrective action.	
4	Process Owner	Identify the root cause of the nonconformity	<ul> <li>Identify the root cause/s of the nonconformity; may usethe "5-WHY" or fish bone analysis technique.</li> <li>Record in the CAR.</li> </ul>	• CAR (FM-R13-SP- 04-01)
5	Process Owner	Establish Corrective Action Plan (CAP)	<ul> <li>Formulate Corrective Action Plan (CAP) duly noted by the Division Chief/Head of Office approved by the QMR with identified person responsible and specified timelines.</li> <li>Determine existing NC or potential occurrence elsewhere in the QMS and consider in the corrective action.</li> <li>Submit accomplished CAR to QMS Secretariat/Internal Quality Auditor within 10 working days upon receipt.</li> </ul>	• CAR (FM-R13-SP-04-01)
6	QMS Secretariat/ IQ Auditor	Review and accept the corrective action plan (CAP)	<ul> <li>Review the proposed CAP.</li> <li>If found in order and adequate to address the root cause identified, secure approval of the Deputy QMR/IQA Head; else, return to concerned Process Owner for appropriate action.</li> </ul>	
7	Process Owner	Implement the CA plan	<ul> <li>As specified, implement the corrective actions at indicated timelines.</li> <li>Monitor progress against corrective action plans. If any proposed corrective action cannot be/ is not implemented, discuss with the head of office for possible</li> </ul>	• CAR (FM-R13-SP- 04-01)



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Step No.	Responsible Personnel	PROCESS/ACTIVITY	Details	References
			additional intervention.	
8	IQA/QMS Secretariat	Verify effectiveness of CA	<ul> <li>After at least 2 months of corrective action implementation, verify and confirm the effectiveness of corrective action taken.         Verification can be in the form of process verification or internal quality audit.         Verification can happen more than once, if the initial (first) verification does not provide evidence of recurrence of root cause identified.         If non-recurrence of the root cause is verified, closeout the CAR, duly approved by the Deputy QMR/IQA Head; else, coordinate with concerned Office for continuous CAP implementation and/or take any further appropriate action; else, let the CAR remain open and schedule the subsequent (2nd or 3rd) verification.</li> <li>Communicate the results of verification to concerned Office.</li> </ul>	• CAR (FM-R13-SP-04-01)
9	Process Owner/QMS Secretariat/IQ Auditor	Review risk register and update other affected QMS documented information	<ul> <li>Review and update the risk register accordingly.</li> <li>Ensure that relevant documentation are appropriately revised, if applicable, in accordance with Control of Maintained Documented Information Procedure.</li> </ul>	Risk Register     Control of     Maintained     Documented     Information     Procedure
10	Designated Custodian	Retain records	Retain records in accordance with Control of Retained Documented Information Procedure and Master List of Records	Control of     Retained     Documented     Information     Procedure      Master List of     Records (FM-R13-SP-02-01)



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## **DEFINITION OF TERMS:**

- Correction action taken to eliminate (or address) a detected non-conformity (i.e. stop gap measure, quick fix, mitigation, band-aid solution
- Corrective Action an action taken to address the root cause of the identified nonconformity in order to prevent its recurrence.
- Corrective Action Report (CAR) the specified form to record a detected noncomformity, the identified root cause and the actions taken to prevent its recurrence.

## FORMS:

- Corrective Action Report (CAR)
- CAR Monitoring Matrix

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QMS Secretariat Head	Regional QMR	Top Management



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CAR NO:	DATE OF ISSUANCE:
OFFICE/DIVISION OF DETECTION:	PROCESS:
TRUE FOR OTHERS?	ADS - SDN - SDS - PDI - BXU
A. BASIS: (Please check (√)the appropriate box)	
NON-AUDIT RELATED :	
Unmet Quality Objective (UQO) Client	Feedback (CF) Other:
AUDIT RELATED:	
Nonconformity (NC)	
B. STATEMENTOF NONCONFORMITY:	
ISSUED BY: REVIEWED	BY: ACCEPTED BY:
1550ED DT. REVIEWED	ACCEPTED BY.
Signature over Printed Name of QMS Signature o	over Printed Name of QMS
	Signature over Printed Name of concerned Division/Field Office Head/QMR
	m Leader for Audit Related
C. CORRECTION/IMMEDIATE ACTION:	
D. Potential/Actual Consequence(s), if any	Planned Action:
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	□ Update Risk Registry
	□ Others:
Prepared By:	Confirmed By:
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Signature over Brinted Name of Breezes Owner/ Bat-	Signature over Drinted Name of Used of Office /Date
Signature over Printed Name of Process Owner/ Date	Signature over Printed Name of Head of Office/Date



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ORRECTIVE ACTION (CA) PLAN:	submit to QMS Secretariat/RIQA	within 10 day	s upon receipt of CA	AR)	
ACTIVITY			SIBLE PERSON	TIME	LINE
		KESI OIL	SIDLE I ENSON	START	END
oted by:	Approved by:		Accented by		
oted by:	Approved by:		Accepted by:		
oted by:	Approved by:		Accepted by:		
oted by:	Approved by:		Accepted by:		
oted by:	Approved by:		Accepted by:		/
	Approved by:  Signature over Printed Name		Signature over F	Printed Name	/ of QMS



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<ul> <li>VERIFICATION OF CA lanned CA and non-recurren udit).</li> </ul>	PLAN EFFECTIVENESS: (For non-audit related ace of the identified root-cause/s. For audit related	d, at least 2 months after full i l, the effectiveness of the CA wi	mplementation of the Il be verified in the next
Pate of Verification:	Results of CA verification/ REMARKS (Effective / Not Effective)	Status (Open / Closed)	Verified By
L)			
2)			
3)			
ote: (2) and (3) verification	is necessary if the CAR cannot be closed after the (1	lst) first verification.	
erified by:	Approved	by:	
	/		/
7	ne of QMS Secretariat Head for Signature of ditor for Audit Related/ Date	over Printed Name of Deputy RIQA Team Leader / D	

Prepared By	Reviewed By	Approved By
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QMS Secretariat Head	Regional Quality Management Representative	Top Management



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CAR Control Number	Date Issued	Process Owners	DATE				Status of Implementati	CA Plan Effectiveness Closed (C)/Open (O)			Remarks
			CA Plan Received	CA Plan Accepted	Committed Completion	CA Plan Implementatio n Verified	on	1	2	3	

epared By:	Reviewed By:	Approved By:
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